



*Keeping Idaho and Eastern Oregon Clean and Green*



## Viking 119 Metal Prep:

Metal prep 119 is an acid cleaner, phosphate coater and light rust stripper. It is used to prepare metal for painting by removing light rust, heat treat scale and hard water lime. It also gives a light phosphate coating to metals prior to finishing for better paint adhesion and bonding.

### INSTRUCTIONS:

The first step in metal preparation should be the attainment of a clean metal surface free from grease, oil and corrosion. The first step is to de-grease with Viking Bad Axe #534 de-grease and pressure with high pressure hot water. Second step is to wipe product #119 metal prep, or spray it on the metal. Use metal prep #119 diluted to a 3% to 5% solution with water (33:1 to 20:1). Let sit for 2-3 minutes. A gun metal blue hue with appear on the steel. A final low-pressure rinse of a 1% solution (100:1) is recommended, but not always required.

### BENEFITS:

- Acts as a combination cleaner/coater.
- Biodegradable.
- Light rust remover.
- Stable in hard water.
- Increases the bond between metal and paint.

208-459-3645 fax

208-459-3464 phone

Email [sales@vikingindustrial.com](mailto:sales@vikingindustrial.com)

[www.vikingindustrialsystems.com](http://www.vikingindustrialsystems.com)